

Design Reference Manual

EXTERNAL PRESSURIZATION SYSTEMS FOR CRYOGENIC STORAGE SYSTEMS

71-7535

September 10, 1971

Prepared for
Manned Spacecraft Center
National Aeronautics and Space Administration
Houston, Texas

Under Contract NAS 9-10453

FACILITY FORM 602	<u>N71-38021</u> (ACCESSION NUMBER)	<u>Q376214</u> (THRU)
	<u>224</u> (PAGES)	<u>15</u> (CODE)
	<u>CR-115204</u> (NASA CR OR TMX OR AD NUMBER)	<u>15</u> (CATEGORY)



AIRESEARCH MANUFACTURING COMPANY
Los Angeles, California

Reproduced by
NATIONAL TECHNICAL
INFORMATION SERVICE
Springfield, Va. 22151

CR-115204

Design Reference Manual

EXTERNAL PRESSURIZATION SYSTEMS FOR CRYOGENIC STORAGE SYSTEMS

71-7535

September 10, 1971

PREPARED FOR

ROBERT R. RICE
MANNED SPACECRAFT CENTER
NATIONAL AERONAUTICS AND SPACE ADMINISTRATION

Prepared by

P. G. Wapato, A. W. Keeley, L. N. Jew, And C. F. Young



AIRESEARCH MANUFACTURING COMPANY
Los Angeles, California

FOREWORD

In a study conducted under Contract NAS 9-10453, initiated in December, 1969, the AiResearch Manufacturing Division of The Garrett Corporation has investigated the design of external pressurization systems for cryogenic storage systems. The external pressurization concept allows pressure control of cryogenic storage systems to be accomplished without installation of dynamic components in the storage vessel.

The primary objective of the study was the establishment of a handbook-type approach to design of external pressurization systems. The results of the program are presented in three reports, as follows:

External Pressurization Systems for Cryogenic Storage Systems -
Design Reference Manual, Report 71-7535, September 10, 1971

Study of External Pressurization Systems for Cryogenic Storage
Systems - Contract Summary Report, Report 71-7536, September 10, 1971

Study of External Pressurization Systems for Cryogenic Systems -
Final Report, Report 71-7537, September 10, 1971

The handbook design information mentioned above is contained in this volume, the first listed above. Effort has been directed to making the Design Reference Manual a self-sufficient document, readily usable by workers in the field. For background information on the characterizations contained in this volume, reference should be made to the Final Report.



CONTENTS

<u>Section</u>		<u>Page</u>
1	INTRODUCTION	1-1
	Objective	1-1
	Scope	1-2
	General Approach	1-3
2	SYSTEM DESIGN PROCEDURE	2-1
	System Design Algorithm	2-1
	Summary of Evaluation Procedures	2-7
	Calculation Guide	2-22
	Example Problem	2-23
3	PHYSICAL DATA	3-1
4	RECIRCULATION FLOW REQUIREMENTS	4-1
5	CRYOGEN LINES, VALVES AND CONTROLS	5-1
	Selection of Line Size	5-1
	Weight and Cost Evaluation	5-13
	Equivalent Length for Specific Installations	5-13
6	ENERGY ADDITION DEVICES	6-1
	Design of Electrical Heaters	6-2
	Design of Transport Fluid Heat Exchangers	6-11
	Design of Hot Gas Heat Exchangers	6-27
7	FLUID MOVING DEVICES	7-1
	Pump Selection Methods	7-1
	Magnetic Coupling Characteristics	7-16
8	DRIVE MOTORS	8-1
	Induction Motor	8-1
	Brushless Dc Motor	8-1
9	REFERENCES	9-1



TABLES

<u>Table</u>		<u>Page</u>
1-1	External Pressurization System Operational Ranges	1-3
2-1	Calculation Guide, External Pressurization System Analysis--Problem Statement and Summary of Results	2-23
2-2	Calculation Guide, External Pressurization System Analysis--Cryogen Line Sizing	2-25
2-3	Calculation Guide, External Pressurization System Analysis--Electrical Heater Design	2-28
2-4	Calculation Guide, External Pressurization System Analysis--Transport Fluid Heat Exchanger Design	2-30
2-5	Calculation Guide, External Pressurization System Analysis--Hot Gas Heat Exchanger Design	2-32
2-6	Calculation Guide, External Pressurization System Analysis--Pump and Motor Selection	2-36
3-1	Properties of Cryogenic Fluids	3-2
3-2	Conversion Factors	3-16
6-1	Boundaries of Heat Transfer Regions	6-37



ILLUSTRATIONS

<u>Figure</u>		<u>Page</u>
1-1	Definition of External Pressurization System Model	1-4
1-2	Definition of System Interface for Various Heat Sources	1-6
2-1	Basic Algorithms for External Pressurization System Design	2-3
2-2	Temperature Effectiveness as a Function of T_2	2-5
2-3	Value Configurations	2-10
2-4	Control Schematic	2-11
2-5	Electrical Heater Configuration	2-12
2-6	Heat Exchanger Configurations for Fluid Heat Sources	2-15
2-7	Typical Annular Tube Bundles and Headers	2-17
2-8	Pump Type Characterized	2-19
2-9	Example Problem--Liquid Recirculation	2-40
2-10	Example Problem--Line Sizing	2-42
2-11	Example Problem--Electrical Heater	2-45
2-12	Example Problem--FC-75 Heat Exchanger	2-47
2-13	Example Problem--Hot Gas Heat Exchanger	2-49
2-14	Example Problem--Pump and Motor Selection	2-55
2-15	Example Problem--Vapor Recirculation	2-57
3-1	Thermodynamic Properties of Oxygen	3-3
3-2	Thermodynamic Properties of Nitrogen	3-5
3-3	Thermodynamic Properties of Parahydrogen	3-7
3-4	Thermodynamic Properties of Parahydrogen	3-9
3-5	Viscosity of Oxygen	3-10
3-6	Viscosity of Nitrogen	3-12
3-7	Viscosity of Parahydrogen	3-13



ILLUSTRATIONS (Continued)

<u>Figure</u>		<u>Page</u>
3-8	Specific Heat of Fluorochemical Liquid FC-75	3-14
3-9	Specific Heat of Hot Gas Combustion Products of Hydrogen and Oxygen	3-15
4-1	Recirculation Flow Requirements of Supercritical Oxygen	4-4
4-2	Recirculation Flow Requirements of Supercritical Nitrogen	4-5
4-3	Recirculation Flow Requirements of Supercritical Parahydrogen	4-6
4-4	Recirculation Flow Requirements of Oxygen, Liquid Delivery - Vapor Recirculation	4-7
4-5	Recirculation Flow Requirements of Parahydrogen, Liquid Delivery - Vapor Recirculation	4-8
4-6	Recirculation Flow Requirements of Oxygen, Liquid Delivery - Liquid Recirculation	4-9
4-7	Recirculation Flow Requirements of Parahydrogen, Liquid Delivery - Liquid Recirculation	4-10
5-1	Line Sizing Design Procedure	5-2
5-2	Tank Volume - Diameter Relationship	5-3
5-3	Actual Line Length Requirements	5-4
5-4	Line Sizing Plots for Small Tubing	5-5
5-5	Line Sizing Plots for Large Tubing	5-7
5-6	Friction Factor for Smooth Tubing	5-10
5-7	Mach Number Check for Vapor Line Sizing	5-12
5-8	Line Weight	5-15
5-9	Line Components Miscellaneous Weights	5-17
5-10	Line Weight Material Cost	5-18
5-11	Loop Miscellaneous Component Cost	5-19



ILLUSTRATIONS (Continued)

<u>Figure</u>		<u>Page</u>
5-12	Loss Coefficients for Evaluation of Other Systems	5-20
5-13	Reference Loss Coefficient Conversion Chart	5-21
6-1	Electrical Heater Design Procedure	6-3
6-2	Hydrogen Electrical Heater Heat Transfer Performance	6-6
6-3	Oxygen and Hydrogen Heater Heat Transfer Performance	6-7
6-4	First Function of the Heater Length Equation	6-8
6-5	Second Function of the Heater Length Equation	6-9
6-6	Correction Factor for the Heater Length Equation	6-10
6-7	Oxygen and Nitrogen Electrical Heater Heat Transfer Performance	6-12
6-8	Radiation Fin Weight Characteristics	6-13
6-9	Second Function for the Heater Length Equation	6-14
6-10	Electrical Heater Pressure Loss Characteristics	6-15
6-11	Electrical Cost Characteristics	6-16
6-12	Design Procedure for Transport Fluid Heat Exchangers	6-18
6-13	Cold-Side Thermal Conductance for Hydrogen	6-20
6-14	Cold-Side Thermal Conductance for Oxygen and Nitrogen	6-21
6-15	Hot-Side Heat Transfer Coefficient for Transport Fluid Heat Exchangers	6-23
6-16	Design Functions for Transport Fluid Heat Exchangers	6-24
6-17	Transport Fluid Heat Exchangers Envelope Diameter and Cross-Sectional Area	6-25
6-18	Cold-Side Pressure Drop Characteristics for Transport Fluid Heat Exchangers	6-26
6-19	Hot-Side Pressure Loss Characteristic for Transport Fluid Heat Exchangers	6-28



ILLUSTRATIONS (Continued)

<u>Figure</u>		<u>Page</u>
6-20	Weight of Transport Fluid Heat Exchangers	6-29
6-21	Cost Characteristics of Transport Fluid Heat Exchanger	6-30
6-22	Hot Gas Heat Exchanger Design Procedure	6-32
6-23	Thermal Conductance Ratio for Gaseous Oxygen with Combustion Products at 100 psia	6-54
6-24	Weight Factor for Gaseous Oxygen with Combustion Products at 100 psia	6-55
6-25	Volume Factor for Gaseous Oxygen with Combustion Products at 100 psia	6-56
6-26	Thermal Conductance Ratio for Gaseous Hydrogen with Combustion Products at 100 psia	6-57
6-27	Weight Factor for Gaseous Hydrogen with Combustion Products at 100 psia	6-58
6-28	Volume Factor for Gaseous Hydrogen with Combustion Products at 100 psia	6-59
6-29	Thermal Conductance Ratio for Boiling Oxygen with Combustion Products at 100 psia	6-60
6-30	Weight Factor for Boiling Oxygen with Combustion Products at 100 psia	6-61
6-31	Volume Factor for Boiling Oxygen with Combustion Products at 100 psia	6-62
6-32	Thermal Conductance Ratio for Boiling Hydrogen with Combustion Products at 100 psia	6-63
6-33	Weight Factor for Ratio for Boiling Hydrogen with Combustion Products at 100 psia	6-64
6-34	Volume Factor for Ratio Boiling Hydrogen with Combustion Products at 100 psia	6-65
6-35	Cost Characteristics for Hot Gas Heat Exchangers	6-66
7-1	Pump Design Procedure	7-2
7-2	Basic Pump Characteristic Curves	7-3



ILLUSTRATIONS (Continued)

<u>Figure</u>		<u>Page</u>
7-3	Impeller Tip Speed Limit Check	7-7
7-4	Reynolds Number Efficiency Correction	7-9
7-5	Efficiency Correction Factor for Pump Impellers Smaller than Four Inches	7-10
7-6	Net Positive Suction Pressure for Liquid Hydrogen Pumps	7-12
7-7	Net Positive Suction Pressure for Liquid Oxygen and Nitrogen Pumps	7-13
7-8	Pump Weight Characteristics	7-14
7-9	Pump Cost Characteristics	7-15
7-10	Weight of Samarium-Cobalt Magnetic Couplings	7-17
7-11	Magnetic Coupling Cost Data	7-18
8-1	Weight of 400 Hz Squirrel-Cage Induction Motors	8-2
8-2	Efficiency of 400 Hz Cage Rotor Induction Motors	8-3
8-3	Full-Load Power Factor of 3-Phase Induction Motors	8-4
8-4	Cost Characteristics of 400 Hz Cage Rotor Induction Motors	8-5
8-5	Weight of Brushless Dc Motors	8-7
8-6	Average Efficiency of Samarium-Cobalt Permanent Magnet Brushless Dc Motors	8-8
8-7	Cost Characteristics of Samarium-Cobalt Permanent Magnet Brushless Dc Motors	8-9

